

Slp 31/05

Date: Thursday, 5/3/2007 11:37:34 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 32191	
Estimate Number : 12510	
P.O. Number : <i>N/A</i>	Part Number : D35221
This Issue : 5/3/2007 S.O. No. : <i>PIA</i>	Drawing Number : UNDER REVIEW <i>13</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>PIA</i> Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 28360	Material : <i>N/A</i>
Written By : _____	Due Date : 5/28/2007 Qty: 3 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A New Issue 06-08-21 JLM	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3195 Neoprene 1/8" thick



B20359

10x5



Comment: Qty.: 0.0420 sf(s)/Unit Total: 0.1260 sf(s)

Neoprene 1/8" thick

M103838

ml 070519

(3)

2.0 WATER JET



FLOW WATER JET

2x make in hand



(P10)

Comment: FLOW WATER JET

1-Cut as per Dwg D3514

Dwg Rev: *U/R*

Prog Rev: *A*

ml 070519

(3)

Ensure Grain Direction is correct

2-Deburr if necessary

MF 07-05-29

(3)

3.0 QC2

QC5



INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8



SECOND CHECK



Comment: SECOND CHECK

5.0 BRAKE NC



NC BRAKE



Comment: NC BRAKE

Form Joggle as per Dwg D3514

N/A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/13/

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/13	20							

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



N/A

Comment: INSPECT WORK TO CURRENT STEP

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



N/A

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



N/A

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 6A

CB 07.05.30

10.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

07/05/31

Job Completion



U 07.05.31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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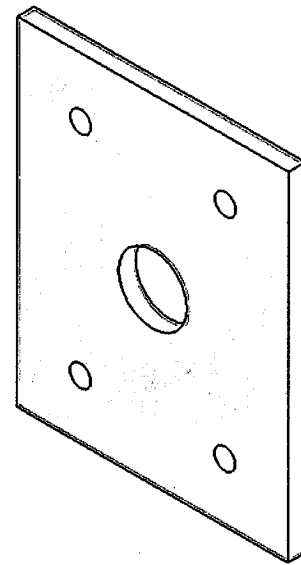
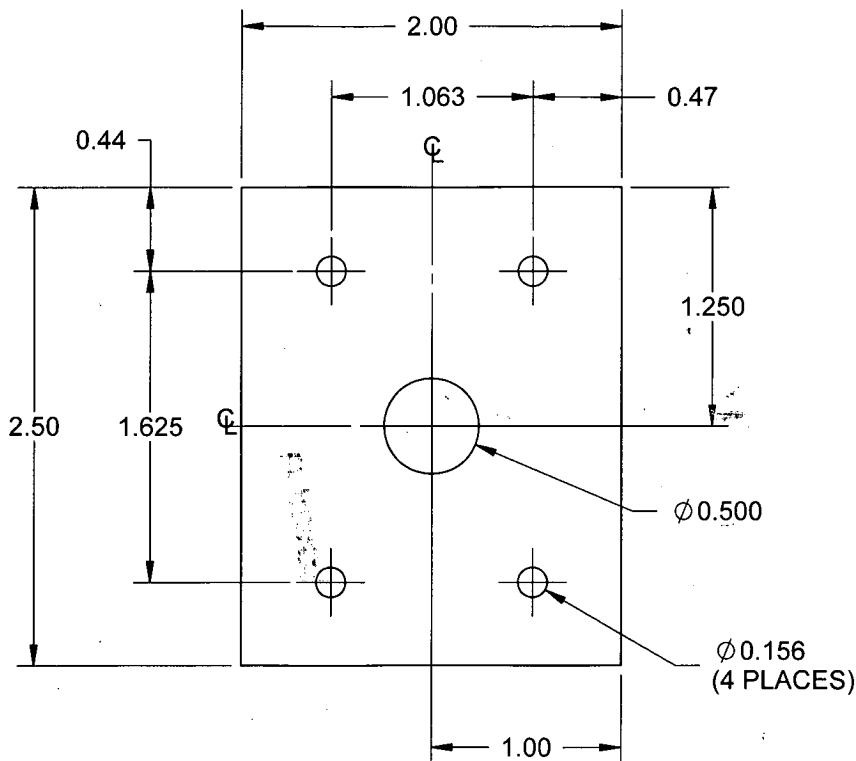
NOTE: Date & initial all entries

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D3522	REV. A SHEET 1 OF 1
DATE 07.01.10	TITLE GASKET		SCALE 1:1
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	

PRELIMINARY ISSUE

UNDER REVIEW

07.05.24 CB



D3522-1 GASKET

NOTES:

- 1) MATERIAL: NEOPRENE SHEET, 0.125 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRIC ABOUT ϕ

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